



Dart Aerospace Ltd.
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D3622-1
Job Sheet 187214



LOAD

Part No: D3622-1

Part Name: Ball Stud



Part Weight: 0 lbs

Job Created: 11/29/18

Due Date: 12/13/18

Type: SOLD

Note: DWG REV D IPP Rev:A New Issue 07-04-24 JLM

Ship Via:

Job Qty: 20 ea

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	12/13/18	12/13/18	0.00	0.00	Start Up Machining-2	1/18	JBO 18/12/11
100	Hardinge	20 pcs	12/13/18	12/13/18	0.00	2.60	Hardinge		" "
110	QC	20 pcs	12/13/18	12/13/18	0.00	0.00	QC2 Machining-2		" "
120	QC	20 pcs	12/13/18	12/13/18	0.00	0.00	QC8 Machining-2		" 18/12/11
130	Packaging	20 pcs	12/13/18	12/13/18	0.00	0.00	Packaging3-1	ST 043	DEC 11 2018
140	QC21-SA	20 Ea	12/13/18	12/13/18	0.00	0.00	QC21		DAS 6

Part Op Descriptions: 100 - 1-TURN AS PER FOLIO FA686 & DWG D3622 ,

DAS 21 9-89
DEC 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303H0.500	303 Hex Bar .500	2.1600 ft (.108 ea)	90-Start up Operation	5056919

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303H0.500	2	22	0

Part Specifications

Specifications could not be found.

Plex 11/29/18 8:06 AM Dart.lajeunesse.marie

MS21043-5

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S136653



Part: D3622-1

Job No: 187214

Serial No/Batch: S136653

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/11/18